CLAIMS

What is claimed is:

1. A method for reducing peeling of a cross-linked polymer passivation layer in a solder bump formation process comprising the steps of:

providing a multi-level semiconductor device formed on a semiconductor process wafer having an uppermost surface comprising a metal bonding pad in electrical communication with underlying device levels;

forming a layer of resinous pre-cursor polymeric material over the process surface said resinous polymeric material having a glass transition temperature (Tg) upon curing;

subjecting the semiconductor process wafer to a pre-curing thermal treatment temperature below Tg for a period of time; and,

subjecting the semiconductor process wafer to at least one subsequent thermal treatment temperature above Tg for a period of time to form an uppermost passivation layer.

- 2. The method of claim 1, wherein the pre-curing thermal treatment temperature is within about 20 °C to about 60 °C of Tg.
- 3. The method of claim 1, wherein the subsequent thermal treatment temperature above Tg comprises a thermal curing treatment temperature of greater than about 40 °C above Tg.
- 4. The method of claim 3, wherein the pre-curing thermal treatment is carried out for a time period between about 1/5 and about 1/30 of the thermal curing treatment time period.
- 5. The method of claim 1, wherein the subsequent thermal treatment temperature above Tg comprises a second pre-curing thermal temperature of not greater than about 40 °C above Tg.
- 6. The method of claim 1, wherein Tg is between about 200 °C and about 300 °C.
- 7. The method of claim 1, wherein the resinous pre-cursor polymeric material comprises a polyimide.

- 8. The method of claim 7, wherein Tg is between about 240 °C and about 300 °C.
- 9. The method of claim 7, wherein the pre-curing thermal treatment comprises a treatment temperature between about 180 °C and about 220 °C for a period of from about 3 minutes to about 10 minutes and the thermal curing treatment comprises a temperature of from about 320 °C to about 370 °C for a period of from about 90 minutes to about 180 minutes.
- 10. The method of claim 1, further comprising the steps of:

forming an opening in the uppermost passivation layer to expose the metal bonding pad;

forming at least one layer of under bump metallurgy (UBM) over the passivation layer and metal bonding pad in a solder bump formation process;

photolithographically patterning a photoresist layer formed over the UBM and etching the at least one layer of UBM to leave a UBM portion overlying the bonding pad; and,

performing a wet stripping process to remove the photoresist layer the wet stripping process comprising at least one of an acidic and basic wet stripping solution.

- 11. The method of claim 10, wherein the photoresist comprises a dry film photoresist.
- 12. The method of claim 10, wherein the UBM comprises at least one of Ti, Cr, Al, Cu, CrCu, Ni, and NiV.
- 13. The method of claim 8, further comprising forming a solder ball over the UBM.
- 14. A method for reducing peeling of a polyimide polymer passivation layer in a solder bump formation process comprising the steps of:

providing a multi-level semiconductor device formed on a semiconductor process wafer having an uppermost surface comprising a metal bonding pad in electrical communication with underlying device levels;

forming a layer of resinous pre-cursor polyimide material over the process surface said resinous polyimide material having a glass transition temperature (Tg) upon forming a cross-linked structure;

subjecting the semiconductor process wafer to at least one pre-curing thermal treatment comprising a treatment temperature below Tg for a period of time to initiate polymeric cross-linking reactions; and,

subjecting the semiconductor process wafer to a thermal curing treatment comprising a treatment temperature greater than about 40 °C above Tg for a period of time to form an uppermost passivation layer.

- 15. The method of claim 14, wherein the at least one pre-curing thermal treatment comprises a treatment temperature within about 20 °C to about 60 °C lower than Tg.
- 16. The method of claim 14, wherein the at least one pre-curing thermal treatment comprises a second treatment temperature within about 40 °C greater than Tg.

- 17. The method of claim 14, wherein the at least one pre-curing thermal treatment is carried out for a time period between about 1/5 and about 1/30 of the thermal curing treatment.
- 18. The method of claim 14, wherein Tg is between about 240 °C and about 300 °C.
- 19. The method of claim 14, wherein the at least one pre-curing thermal treatment comprises a treatment temperature between about 180 °C and about 220 °C for a period of from about 3 minutes to about 10 minutes.
- 20. The method of claim 14, further comprising the steps of:

forming an opening in the uppermost passivation layer to expose the metal bonding pad;

forming at least one layer of under bump metallurgy (UBM) over the passivation layer and metal bonding pad in a solder bump formation process;

67,200-1122 2002-0418

photolithographically patterning a photoresist layer formed over the UBM and etching the at least one layer of UBM to leave a UBM portion overlying the bonding pad;

performing a wet stripping process to remove the photoresist layer the wet stripping process comprising at least one of an acidic and basic wet stripping solution; and,

forming a solder ball over the UBM.